



Dart Aerospace Ltd.
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D412-704-045
Job Sheet 174072



Part No: D412-704-045

Job Qty: 1 ea

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/2/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9611 REV A, IIN D412-704 REV E IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP Rev:C 08-10-08 as per revB DD verified by:EC IPP REV:D 12.05.10 per DSI 9611 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/31/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	1 pcs		4/2/18	0.55	0.33	Small Fab-6		DAS FF
110	QC	1 pcs		4/2/18	0.00	0.00	QC5		38 APR 2 2018
120	Packaging	1 pcs		4/2/18	0.00	0.00	Packaging3-2	5/2/15	DAS 6
130	QC21-FG	1 Ea		4/2/18	0.00	0.00	QC21		9-80

Part Op
Descriptions: 100 - Assemble as per dwg

DAS
21
9-80

APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	5041472
AN3-5A	Bolt	1 Ea (1 ea)	90-Start up Operation	1137063
D3217-3	Cable 80.5"	1 Ea (1 ea)	90-Start up Operation	50501313
D3257-1	Fitting	1 Ea (1 ea)	90-Start up Operation	5057544
D3258-1	Angle Bracket	1 Ea (1 ea)	90-Start up Operation	8161716
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5054107
NAS1149D0332J	Washer	2 Ea (2 ea)	90-Start up Operation	5020606
NAS1149D0363J	Washer	2 Ea (2 ea)	90-Start up Operation	5015269
NAS509-3	Nut	3 Ea (3 ea)	90-Start up Operation	5024446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	349 AN3-10A	1	296	0
	CA 2 AN3-5A	1	452	0
	217 D3217-3	1	2	0
	25 D3257-1	1	0	0
	20 D3258-1	1	5	0
	90 MS21042L3	2	3,159	0
	260 NAS1149D0332J	2	3,596	0
	263 NAS1149D0363J	2	3,314	0
	551 NAS509-3	3	17	0



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Container No: S064865

Part: D412-704-045

Job No: 174072

Serial No/Batch: S064865

Revision:

Inspector:

Date: 04/26/18

Part Specifications	
Specifications could not be found.	

Plex 3/9/18 3:05 PM Dart.Gagnon.Michelle